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RBE350A94-3700-C-1A

Job Sheet 182954



Part No: RBE350A94-3700-C-1A

Job Qty: 9 ea **18**

Part Name: Adjustable Brace Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/6/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	9 pcs	9/24/18	9/24/18	0.00	3.00	Small Fab-3		MLG
110	QC	9 pcs	9/24/18	9/24/18	0.00	0.00	QC5		MLG
130	Packaging	9 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-2		MLG
140	QC21-SA	9 Ea	9/24/18	9/24/18	0.00	0.00	QC21		OCT 26 2018

Part Op
Descriptions: 100 - Assemble as per DWG sheet 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	36 18 Ea (2 ea)	90-Start up Operation	503898
92373A181	Roll Pin 1/8 X 3/4	36 18 Ea (2 ea)	90-Start up Operation	5054400
92373A251	Slotted Spring Pin	18 9 Ea (1 ea)	90-Start up Operation	5093346
CL-2-C	Lanyard Wire	15 7.4970 ft (.833 ea)	90-Start up Operation	5119833
NAS1756-12	Remove Before Flight	18 9 Ea (1 ea)	90-Start up Operation	5055799
RBE350A94-3700-C-01	Tube	18 9 Ea (1 ea)	90-Start up Operation	5106307
RBE350A94-3700-C-03	Bolt	18 9 Ea (1 ea)	90-Start up Operation	5107610
RBE350A94-3700-C-05	Bottom	18 9 Ea (1 ea)	90-Start up Operation	5094870
RBE350A94-3700-C-07	Top	18 9 Ea (1 ea)	90-Start up Operation	5112742
RBE350A94-3700-C-09	Knurled Nut	18 9 Ea (1 ea)	90-Start up Operation	5107576

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	3896T31	18	1,085	0
	92373A181	18	204	0
	92373A251	9	102	0
	CL-2-C	7	361	0
	NAS1756-12	9	501	0
	RBE350A94-3700-C-01	9	43	0
	RBE350A94-3700-C-03	9	35	0
	RBE350A94-3700-C-05	9	20	0
	RBE350A94-3700-C-07	9	0	0
	RBE350A94-3700-C-09	9	43	0



Container No: S121401



Part: RBE350A94-3700-C-1A

Job No: 182954

Serial No/Batch: S121401

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Date: 10/25/18

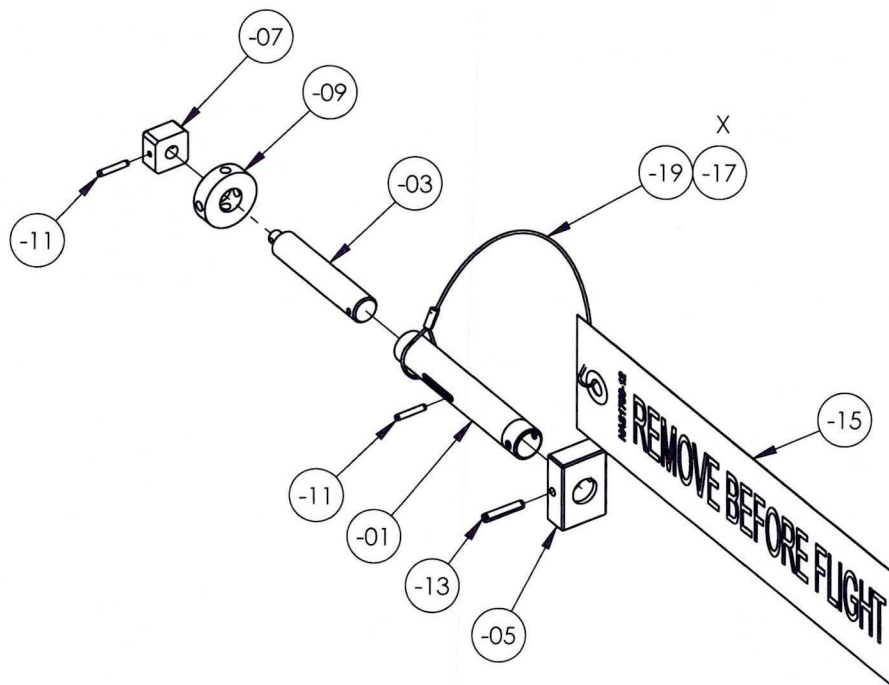
Part Specifications

Specifications could not be found.

Plex 9/12/18 2:49 PM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
6	16-0286	-1A ADDED DRAWING.	2/28/2017	RJC	SM



-1A

ADJUSTABLE BRACE ASSEMBLY

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING TOOL ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-1A	REV 6
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: DUERFELDT	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: MACKOVJAK	3. INTERPRET DIM AND TOL PER
SCALE 1:4	ASME Y14.5M-2009
DATE 8/21/2012	USED ON MODEL
SHEET 2 OF 7	EUROCOPTER AS350/355